

5C



Primary Drive Gear Disassembly and Reassembly

Refer to [Primary Drive Gear Removal and Installation](#).

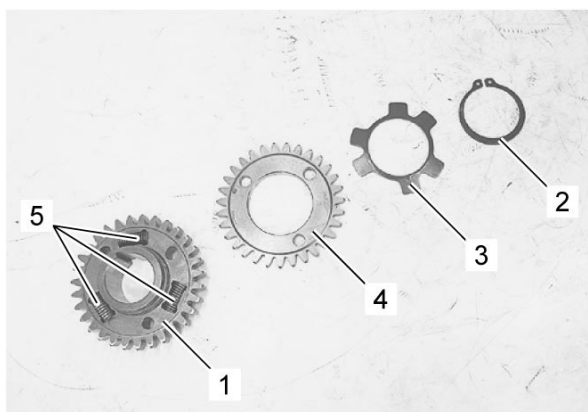
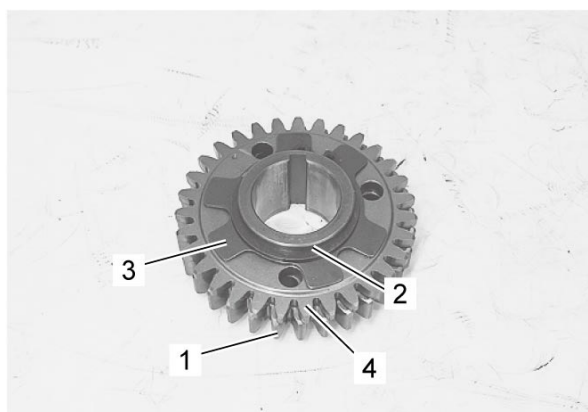
Disassembly

Remove the following parts from the primary drive gear (1).

- Snap ring (2)
- Spring washer (3)
- Scissors gear (4)
- Springs (5)

Special Tool

09900-06107

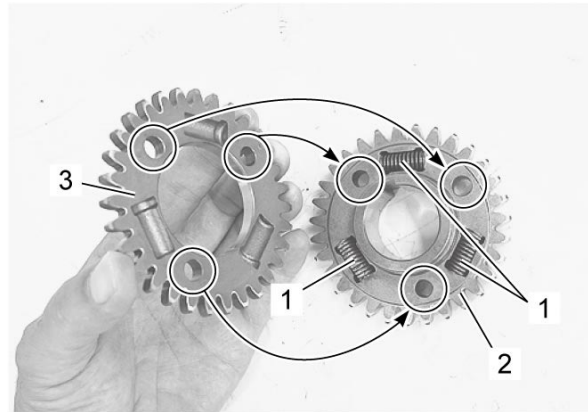


Reassembly

- 1) Set the springs (1) into the grooves on the primary drive gear (2).
- 2) Install the scissors gear (3).

NOTE:

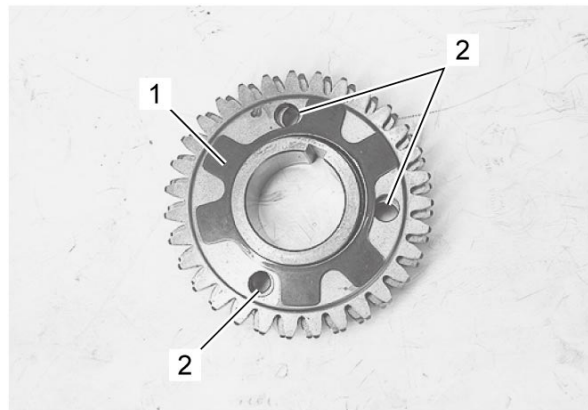
Align the holes of the primary drive gear (2) with the holes of the scissors gear (3).



- 3)** Install the spring washer (1) not to cover the holes (2) of the gears.

NOTE:

The convex side of the spring washer (1) faces upward.



- 4)** Install the new snap ring (1).

Special Tool

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